

# ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #:	
Date: 05.12.15		761	
Project No: D412-630		Created By: <input checked="" type="checkbox"/>	Checked By: <input checked="" type="checkbox"/>
Project Name: HELI-ACCESS STEP		Approved By: <input checked="" type="checkbox"/>	Approved By: <input checked="" type="checkbox"/>
(Proj. Manager) <input checked="" type="checkbox"/>			
(Management if reqd) <input checked="" type="checkbox"/>			

Description of Change:

RELEASE:  
 ICA-D412-630 REV. 1  
 D412-630 REV. J  
 FMS-D412-630 REV D.  
 SH96-69 ISSUE 7

D3443 REV B      D3462 REV. B  
 D3453 REV A      D3463 REV. B  
 D3454 REV B      D3465 REV. B  
 D3455 REV A

Notification/Acceptance	Affected	Initials	Authorization	
QA	✓		P601-612	
Production	✓			
Planning	✓			
Marketing	✓			
Engineering Actions	Yes	No	Responsible	To happen by:
Update Blue/Pink File	✓		KJ/RF	ASAP
Update DSI File		✓		
Update D-Part Master Binder	✓		KJ	ASAP
Update Grey Project Binder	✓		KJ	ASAP
Update DEO Binder		✓		
Update Master Document List	✓		RF	ASAP
Update Drawing Approval Record	✓		KJ/RF	ASAP
Update Change Record Form	✓		KJ	ASAP
Move Electronic File	✓		KJ	ASAP
Notify TCA of Change	✓		DS / KJ	N/A
Notify FAA of Change		✓		
Update QSI 021	✓	✓	KJ	ASAP
Update QSI 036		✓		
Scan Documents	✓		KJ	ASAP
Update MIS Database /ACCPAC	✓		KJ/AP	ASAP
Update Access Database	✓		KJ	ASAP
Verification ARC	✓		KJ	ASAP
Create/Update STC Approval List	✓	✓	KJ	ASAP
Create/Update IPP's	✓		JLM	ASAP
Create/Update BOM's	✓		KJ/JLM	ASAP
Create/Update PPP's	✓		KJ	ASAP
Update Paperwork Kits in Production	✓		KJ/DH	ASAP
Update Paperwork Kits in Stock	✓	✓	KJ/LL	ASAP
Rework/Scrap Current Production	✓			
Rework/Scrap Kits in Stock?	✓			
Create/Update Laminated Dwgs	✓			
Create/Update Controlled Dwgs	✓		KJ	ASAP
Create/Update FAI sheets	✓		JLM / JLM	ASAP
Create/Update CNC Programs	✓		JLM	ASAP
Create/Update Tooling	✓		EC	ASAP
Create/Update DXF File	✓		RF	ASAP
MPP required?	✓			
Notify Previous Customers	✓			
Notify Eurocopter France	✓			

Notes:

- D412-630-031/-032 AT CHG 001 - CREATE PPP's
- CREATE PROPER TOOLING AS PER DWGS REQUIRED.
- CREATE DXF FOR D3462-1F RF 05.12.15



LL

## Kim Johnston

**From:** Linda Lacelle [llacelle@dartaero.com]  
**sent:** Thursday, January 05, 2006 11:42 AM  
**To:** 'Kim Johnston'  
**Cc:** Diane Hunter (E-mail)  
**Subject:** RE: New paperwork

-----Original Message-----

From: Kim Johnston [mailto:kjohnston@dartaero.com]  
Sent: Thursday, January 05, 2006 10:25 AM  
To: Brenda Leonard (E-mail); Brigitte Golden (E-mail); Diane Hunter  
(E-mail); Linda Lacelle (E-mail)  
Subject: New paperwork

Heads up,

	stk	wip
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D407-728 has new FAA STC 0 0

D212-664-101 1 10  
D212-664-201 1 12

D206-667-011 10  
D206-667-101 14 1  
D206-667-103 1 3  
D206-667-201 3  
D206-667-203 3

J350-561-041 17  
D350-561-043 8

{ D412-630-011  
D412-630-012  
D412-630-013  
D412-630-014  
D412-630-023  
D412-630-024  
D412-630-031  
D412-630-111  
D412-630-112 }

{ 3  
3  
1  
1  
5  
5  
2  
2 }

{ 2  
2  
1  
1  
1  
1 }

DO ALL KITS IN  
STOCK PER DS EMAIL  
JAN 6/2006

Brenda, Brigitte - Anything in stock has to be updated before being sold.

Linda - need to know how many of each part number are in stock & in progress  
(for Diane).

Diane, I will let you know as soon as Linda gives me info.

Kim Johnston  
Dart Aerospace Ltd.  
Engineering Clerk  
Document Control  
Work Email: kjohnston@dartaero.com  
Work Tel: 613-632-3336  
Work Fax: 613-632-4443

**Kim Johnston**

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**From:** David Shepherd [davids@dartaero.com]  
**Sent:** Thursday, December 22, 2005 5:14 PM  
**To:** Bill Beckett  
**Cc:** Roberto Fuentes; ginof@darths.com; moreilly@eaglecopters.com; pmcdonald@dartaero.com; sianw@darths.com; Heather Mahon; Jeff@darths.com; Kim Johnston  
**Subject:** Merry Christmas from Transport Canada



Step STC.pdf

Bill,

Transport Canada has approved the new D412-630-031/-032 Pilot/Co-pilot Folding Step that we have been working on. Although I didn't think it was necessary, Transport Canada felt the need to revise the approval because of the new configuration. See attached.

Based on the wording of the corresponding FAA STCs (SR00595NY, SR00597NY, SR00598NY), this product is now immediately approved in the US as well.

Have a good evening.

David

A handwritten signature that appears to read 'KCR'.

Date: Tuesday, 1/10/2006 7:04:24 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-630-011/012/013/014/023/024/031/111/112		
Number	: 25416		Part Number	: Z_CUSTOM		
Estimate Number	: 10804		Drawing Number	: UPDATE PAPERWORK		
P.O. Number	:		Project Number	:		
This Issue	: 1/10/2006	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type :	Due Date	: 1/17/2006	Qty:	22
Previous Run	: 25414		Um:	Each		
Written By	:					
Checked & Approved By	:					
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK

D412-630-011 B 20227 x2/B13702x1D412-630-012 B 20228x2/B13701x1D412-630-013 B       D412-630-014 B       D412-630-023 B 23623x5D412-630-024 B 23624x5D412-630-031 B       D412-630-111 B 15054x2D412-630-112 B 15055x2

ADD REVISED PAPERWORK TO KITS IN STOCK

C L 06/01/10

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ENSURE PAPERWORK AND P/N'S MATCH WITH BOXES

INSPECT WORK

C L 06/01/10